the metal majes

The Metal Pages

The Metal Pages is a comprehensive guide to a range of materials which we truly believe reflects the diversity of today's metal roofing industry.



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Lead sheet as a material for flashing, roofing and cladding has been at the heart of UK construction for centuries. When fitted in accordance with recognised guidelines its malleability and durability make it the ideal material for the most complicated of details in the most extreme conditions. Lead enjoys an enviable record in terms of recycling and embodied energy, so much so, that it has a BRE Green Guide A+ rating. Even so, in terms of the route

to market for rolled lead sheet the existence of a British Standard, BS EN 12588, means that supply and procurement has traditionally been commodity driven. However, while the Standard provides a defined measure of quality, it doesn't differentiate between the source of raw materials or proportion of recycled material used.

With the high demand for products in construction, which demonstrates high sustainability, Envirowales have taken the unprecedented step of marketing the 'Envirolead' brand as a specifiable product. It carries all of the benefits of standard rolled lead and is manufactured no differently but, critically, it has

Recycling everyday Batteries

5% Polypropylene

12% Sulphuric Acid

50% Desulphurised Paste

29% Metallic Lead

96% Recycled

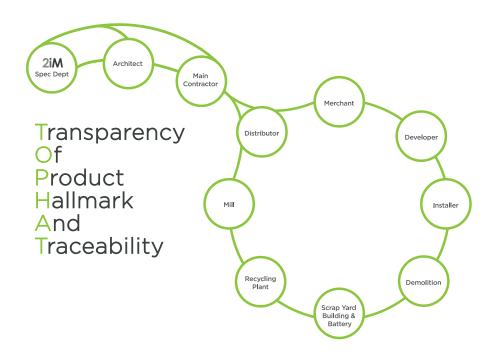


an unprecedented chain of custody and no reliance on ore extraction. This gives architects an opportunity for the first time to capitalise on the one of the most efficient forms of recycling while guaranteeing that the product chosen has the lowest possible environmental impact.



The TOPHAT initiative.

Transparency Of Product Hallmark And Traceability





Book your CPD today

RIBA Approved, Core Curriculum CPD presentation on the recycling and use of Sheet and Cast Lead. For more information contact

sales@leadesales.co.uk 01992 444100

Sand Cast Lead



Sand cast lead is produced by pouring molten lead onto a bed of moulding sand; this process has been used for hundreds of years. Skilled operatives will then use a strickle to chase the lead to the desired thickness. Once it has solidified, it is then cut to width and length then rolled. Sand cast lead is available in standard codes of 6, 7 & 8 (other codes are available) and because it is produced to the specific sizes required, there is nominal waste.

Rolled (Milled) Lead Sheet BSEN 12588:2006

Lead sheet has been produced by rolling since the mid 1700's and by the turn of this Century, rolled (milled) Lead sheet was being used in the UK as an alternative to sand cast sheet for roofing and weathering.

Rolled Lead sheet is formed by passing a slab of refined lead back and forth on a rolling mill between closing rollers, which is computer controlled to obtain an exact predetermined thickness.

The sheet is then slit to width and cut to length for final packing and distribution. BSEN 12588:2006 specifies thickness tolerances and chemical composition in order to produce a consistent microstructure.

The minimal variance in thickness means that when Lead sheet is fitted to a roof, the extent of thermal movement can be accurately predicted and the correct fixing method adopted.

Such is the consistency of the process that rolled sheet will not vary in thickness by more than +/- 5% at any given point.

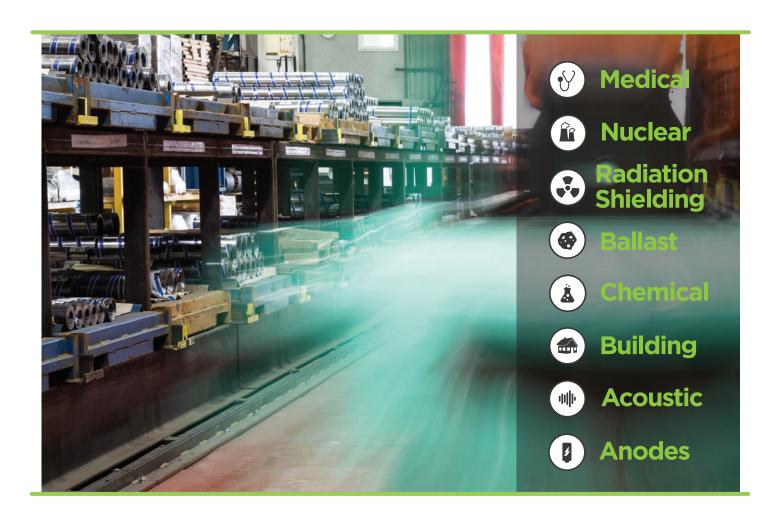




Specialist Lead Products

Further to manufacturing the leading brand of rolled lead for the building industry, within the 2iM Group we also manufacture Specialist Lead Products for industries such as Medical, Nuclear, Mining and Chemical. Furthermore we manufacture products for ballast and acoustic applications and we are capable of providing totally bespoke requirements upon detailed request.

The source of lead for our specialist products is from the same totally recycled source with the same unique chain of custody. The difference being that products such as these are always formed and finished by using either a casting, machine or extruding process. Due to the process of manufacture, the lead used cannot be called BS EN 12588. This relates to milled lead only for the roofing industry.



Lead Theoretical Weights Chart / Kg

Width	Nearest	Code	e 3	Cod	e 4	Code	e 5	Cod	e 6	Code	e 7	Code	e 8
(mm)	Imperial (inch)	3m	6m	3m	6m	3m	6m	3m	6m	3m	6m	3m	6m
150	6	7	13	9	18	Ш	23	14	27	16	32	18	36
180	7	8	16	Ш	22	14	27	16	32	19	39	22	43
210	8	9	19	13	26	16	32	19	38	23	45	25	51
240	9	П	22	15	29	18	37	22	43	26	51	29	58
300	12	13	27	18	37	23	46	27	54	32	64	36	72
360	14	16	32	22	44	27	55	32	65	39	77	43	87
390	15	18	35	24	48	30	59	35	70	42	84	47	94
450	18	20	40	28	55	34	69	41	81	48	96	54	109
510	20	23	46	31	62	39	78	46	92	55	109	62	123
600	24	27	54	37	73	46	91	54	108	64	129	72	145
760	30	34	68	47	93	58	116	69	137	81	163	92	184
800	32	36	72	49	98	61	122	72	144	86	171	97	193
850	34	38	76	52	104	65	130	77	153	91	182	103	205
914	36	41	82	56	112	70	139	82	165	98	196	110	221
1000	39	45	90	61	122	76	152	90	180	107	214	121	242
1200	48	54	108	73	147	91	183	108	216	129	257	145	290
1600	63	72	144	98	196	122	244	144	288	171	343	193	386
2400	96	-	-	147	294	183	366	216	433	257	514	290	580
Thickn	ess (mm)	1.3	32	l.	.80	2.	.24	2.	65	3.	15	3.	55
Kg	z/ m ²	14	.97	20).41	25	.40	30	.05	35	.72	40	.26

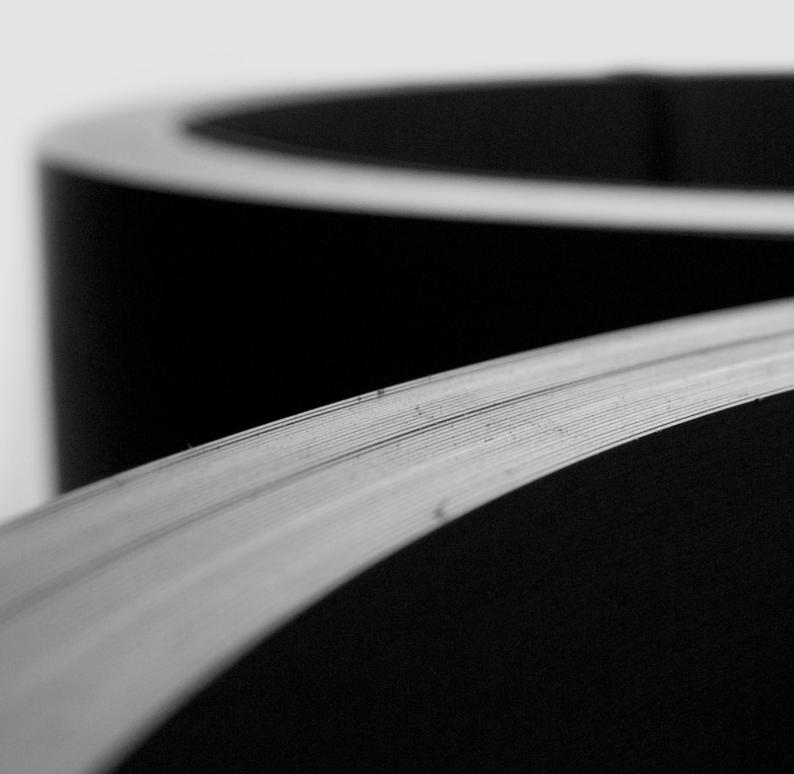


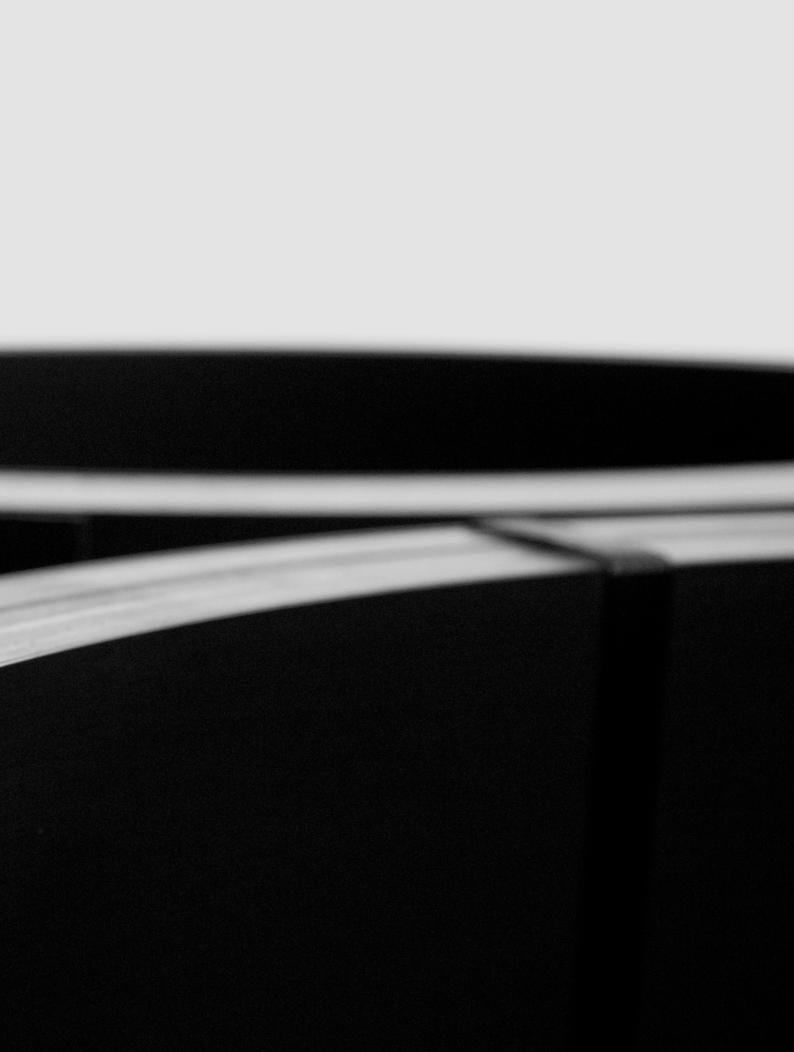






Zinc







All available with *PLUS Backing & *Stratt

ed on 100Kg
49
48
46
39
34
34
33
29
26
19
43
42
40
34
30
30
28
25
23
17
34
33
32
27
24
24
23
20
18
13

Width	Thickness	Weight	
mm	mm	(Kg) per sheet	
	Sho	eets	
1000 x 2000	0.7	10.08	
1000 x 3000	0.7	15.12	
1000 x 2000	0.8	11.52	
1000 x 3000	0.8	17.28	
1000 x 2000	1.00	14.40	
1000 x 3000	1.00	21.60	

Natural

Quartz

Anthra

Pigmento

Azengar

^{**}Please note that the colors on this brochure are for reference only**





Width	Thickness	Weight	Linear Length (M)
mm	mm	mm per M2	
	Co	oils	
400	0.7	5.04	74
410	0.7	5.04	73
430	0.7	5.04	69
500	0.7	5.04	60
575	0.7	5.04	52
600	0.7	5.04	50
675	0.7	5.04	44
1000	0.7	5.04	30
400	0.8	5.76	65
410	0.8	5.76	64
430	0.8	5.76	61
500	0.8	5.76	52
575	0.8	5.76	45
600	0.8	5.76	43
675	0.8	5.76	39
1000	0.8	5.76	26
400	1	7.20	52
410	1	7.20	51
430	1	7.20	48
500	1	7.20	42
575	1	7.20	36
600	1	7.20	35
675	1	7.20	31
1000	1	7.20	21

Bright

Blue Grev

**Patina range - Pro Roofing range Protect range - Interieur range Colour range



**Protect Coating & Interieur range Only





Width		Thickness	Weight			
mm		mm	(Kg) per sheet			
Sheets						
1000 x 2000	-	0.70	10.08			
1000 x 3000	-	0.70	15.12			
1000 X 2000	AERO 46 Perf	-	-			
1000 X 2000	AERO 63 Mesh	-	-			
3000 X 250	UDS	-	-			
3000 X 333	UDS	-	-			
1000 x 2000	-	0.80	11.52			
1000 x 3000	-	0.80	17.28			
1000 X 2000	AERO 46 Perf	-	-			
3000 X 250	UDS	-	-			
3000 X 333	UDS	-	-			
1000 x 2000	-	1	14.40			
1000 x 3000	-	1	21.60			
1000 X 2000	AERO 46 Perf	1	5.30			
1000 X 2000	AERO 63 Mesh	1	7.78			
3000 X 250	UDS	1	5.40			
3000 X 333	UDS	1	7.20			

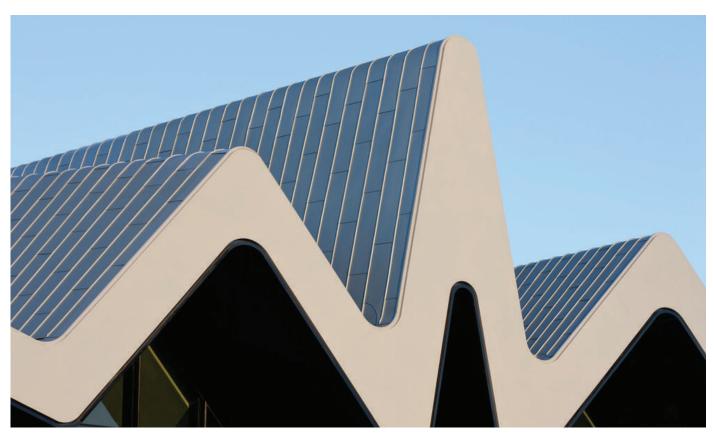
Bright

Blue Grey

**Patina range - Pro Roofing range Protect range - Interieur range Colour range



**Protect Coating & Interieur range Only





copper





KME Copper - Classic

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	Co	oils	
500	0.6	5.34	30
600	0.6	5.34	30
670	0.6	5.34	30
1000	0.6	5.34	24
500	0.7	6.23	30
600	0.7	6.23	30
670	0.7	6.23	30
1000	0.7	6.23	30
	Flattened Mo	esh Available	

Classic

KME Copper - Classic Coated

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	Co	oils	
670	0.6	5.34	Subject to quantity required
1000	0.6	5.34	Subject to quantity required
670	0.7	6.23	Subject to quantity required
1000	0.7	6.23	Subject to quantity required
670	1	8.90	Subject to quantity required
1000	1	8.90	Subject to quantity required

Classic Coated





KME Copper - Brass

Width	Thickness	Weight	Linear Length	
mm	mm	per M2	Per Coil (M)	
	Co	oils		
670	0.7	5.95	30	
1000	0.7	Subject to qua	ntity required	
670	1	Subject to quantity required		
1000	1	Subject to quantity required		

Brass

$\mathsf{KME}\,\mathsf{Copper}\,\text{-}\,\mathsf{Zinn}$

Width	Width Thickness		Linear Length	
mm	mm	per M2	Per Coil (M)	
	Co	oils		
600	0.6	Subject to quantity required		
670	0.6	Subject to quantity required		
600	0.70	Subject to quantity required		
670	0.70	6.02	30	



KME Copper - Gold

Width	Thickness	Weight	Linear Length	
mm	mm	per M2	Per Coil (M)	
	С	oils		
600	0.7	Subject to qua	antity required	
670	0.7	5.63	30	
1000	0.7	Subject to qu	antity required	
600	1	Subject to quantity required		
670	1	8.04	-	
1000	1	Subject to quantity required		

Gold

KME Copper - Patina

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Sheets (M)
	She	ets	
600	0.6	5.34	Subject to quantity required
670	0.6	5.34	Subject to quantity required
1000	0.6	5.34	Subject to quantity required
			_
600	0.7	6.23	Subject to quantity required
670	0.7	6.23	Subject to quantity required
1000	0.7	6.23	Subject to quantity required
600	1	8.90	Subject to quantity required
670	1	8.90	Subject to quantity required
1000	1	8.90	Subject to quantity required

Patina



KME Copper - Oxid

Width	Thickness	Weight	Linear Length				
mm	mm	per M2	Per Coil (M)				
	Coils						
500	0.6	5.34	30				
600	0.6	5.34	30				
670	0.6	5.34	30				
1000	0.6	5.34	20				
600	0.7	6.2	30				
670	0.7	6.2	30				
1000	0.7	6.2	20				
500	1	8.90	TBA				
600	1	8.90	TBA				
670	1	8.90	TBA				
1000	1	8.90	ТВА				



KME Copper - Bronze

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	C	Coils	
600	0.7	6.18	30
670	0.7	6.18	30
670	SHEET - Subject to quantity required		
1000		SHEET - Subject to quantity requir	red
600	1	6.18	Subject to quantity required
670	1	6.18	Subject to quantity required
670	SHEET - Subject to quantity required		
1000	SHEET - Subject to quantity required		

Bronze





Aurubis - Nordic Standard

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	Co	oils	
F00	0.6	F 7.4	70
500	0.6	5.34	30
600	0.6	5.34	30
670	0.6	5.34	30
1000	0.6	5.34	24
500	0.7	6.23	30
600	0.7	6.23	30
670	0.7	6.23	30
1000	0.7	6.23	20
500	1	8.94	30
600	1	8.94	30
670	1	8.94	30
1000	1	8.94	20

Nordic Standard

Aurubis - Nordic Brown & Brown Light

Width	Thickness	Weight	Linear Length			
mm	mm	per M2	Per Coil (M)			
	Coils					
500	0.6	5.34	30			
600	0.6	5.34	30			
670	0.6	5.34	30			
1000	0.6	5.34	24			
500	0.7	6.23	30			
600	0.7	6.23	30			
670	0.7	6.23	30			
1000	0.7	6.23	20			
500	1	8.94	30			
600	1	8.94	30			
670	1	8.94	30			
1000	1	8.94	20			

Nordic Brown

Brown Light



Aurubis - Nordic Blue

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	С	oils	
500	0.6	5.34	30
600	0.6	5.34	30
670	0.6	5.34	30
1000	0.6	5.34	20 - 24
500	0.7	6.23	30
600	0.7	6.23	30
670	0.7	6.23	30
1000	0.7	6.23	20 - 24
500	1	8.94	30
600	1	8.94	30
670	1	8.94	30
1000	1	8.94	20 - 24

Blue

Aurubis - Nordic Brass & Weathered

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	Co	ils	
800	0.6	5.22	20 - 24
1000	0.6	5.22	20 - 24
800	0.7	6.12	20 - 24
1000	0.7	6.12	20 - 24
800	1	8.75	20 - 24
1000	1	8.75	20 - 24

Nordic Brass

Weathered





Aurubis - Nordic Bronze

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	Co	oils	
800	0.6	5.29	20 - 24
800	0.7	6.23	20 - 24
800	1	8.86	20 - 24

Bronze

Aurubis - Nordic Royal

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	Co	ils	
800	0.6	4.86	30
1000	0.6	4.86	20 - 24
800	0.7	5.67	30
1000	0.7	5.67	20 - 24
800	1	8.12	30
1000	1	8.12	20 - 24

Royal

Aurubis - Nordic Green

Width	Thickness	Weight	Linear Length
mm	mm	per M2	Per Coil (M)
	Co	oils	
500	0.6	5.34	30
600	0.6	5.34	30
670	0.6	5.34	30
1000	0.6	5.34	20 - 24
	<u>'</u>		
500	0.7	6.23	30
600	0.7	6.23	30
670	0.7	6.23	30
1000	0.7	6.23	20 - 24
500	1	8.94	30
600	1	8.94	30
670	1	8.94	30
1000	1	8.94	20 - 24

Nordic Green







Uginox Patina K44

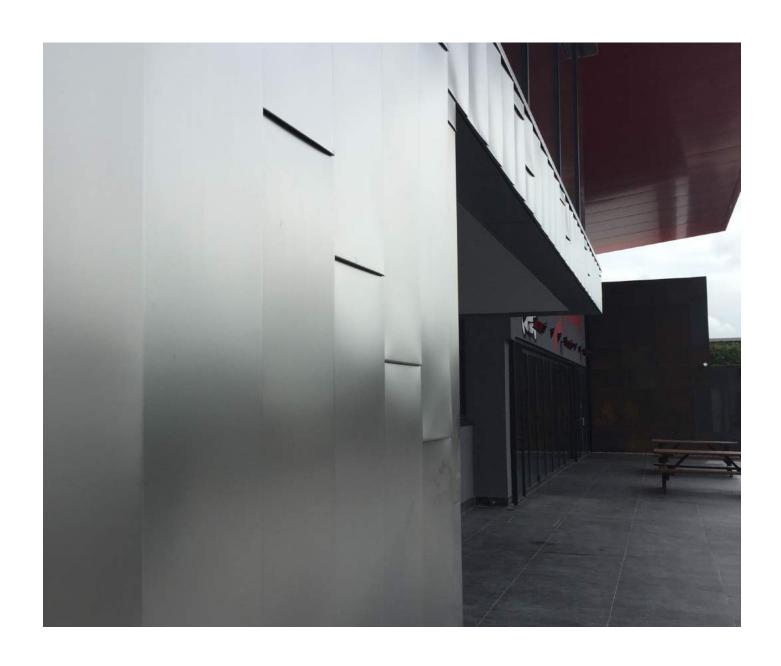
Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100Kg
Coils			
580	0.5	4.00	43
1000	0.5	4.00	25
1160	0.5	4.00	21

Patina

Uginox Top 316/1.4404

3					
Width	Thickness	Weight	Linear Length (M)		
mm	mm	per M2	Based on 100Kg		
	Coils				
580	0.5	4.00	43		
1000	0.5	4.00	25		
1250	0.5	4.00	21		









Greencoat PLX - Coloured Steel

Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100Kg
Coils			
570	0.6	4.76	36
670	0.6	4.76	31

Wide range of finishes available. Please contact sales@almhm.co.uk for a list of all colours and finishes in the Greencoat range



Zink Grey

Dark Grey

Anthracite Metallic

Black





coated aluminium





Alu-Fx - Timeless Grey

Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100kg
Coils			
600	0.7	1.9	88

Alu-Fx - Timeless Black

Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100kg
Coils			
600	0.7	1.9	88

Alu-Fx - Timeless Steel-Oxide

Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100kg
Coils			
600	0.7	1.9	88

Alu-Fx - Timeless Bronze

Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100kg
Coils			
600	0.7	1.9	88

Alu-Fx - Timeless Semi-Oxid

Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100kg
Coils			
600	0.7	1.9	88

Alu-Fx - Timeless Copper

The TX Timeless coppe	•		
Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100kg
Coils			
600	0.7	1.9	88

Timeless Grey

Timeless Black

Timeless Steel-Oxide

> Timeless Bronze

Timeless Semi-Oxid

> Timeless Copper



Zinc Coated Aliminium - Finishes

Width	Thickness	Weight	Linear Length (M)		
mm	mm	per M2	Based on 100kg		
	Coils				
600	0.7	1.9	88		
670	0.7	1.9	78		
600	1	2.7	55		
670	1	2.7	62		
Titan Silver - 600mm wide only					

Grey

Dark Grey

Titan Silver





Pre-Painted Aluminium with wide colour range

Width	Thickness	Weight	Linear Length (M)
mm	mm	per M2	Based on 100kg
Coils			
600	0.7	1.9	88
1200	0.7	1.9	176

Wide range of finishes available. Please contact sales@almhm.co.uk for a list of all colours and finishes in the Falzonal range









VM Zinc Systems - Natural

Gutter Size	Pipe Size	
mm	mm	
250	80	
280	80	
333	100	
400	120	



Gutter Size	Pipe Size	
mm	mm	
250	80	
280	80	
333	100	
400	120	

VM Zinc Systems - Anthra

Gutter Size	Pipe Size	
mm	mm	
250	80	
280	80	
333	100	
400	120	

VM Zinc Systems - Pigmento

Gutter Size	Pipe Size
mm	mm
250	80
280	80
333	100
400	120



Round & Square Pipes Profile



Half Round & Box Gutter Profile



Round & Square Pipes Profile



Half Round & Box Gutter Profile



Round & Square Pipes Profile



Half Round & Box Gutter Profile



Round Pipes Profile



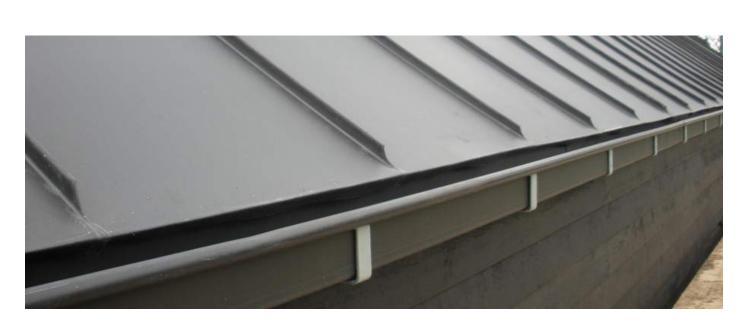














Rheinzink - Bright

Gutter Size	Pipe Size
mm	mm
250	80
280	80
333	100
400	120



Half Round & Box Gutter Profile



Rheinzink - Blue Grey

Gutter Size	Pipe Size
mm	mm
250	80
280	80
333	100
400	120





Half Round & Box Gutter Profile



Uginox - Patina

Uginox - Top

Gutter Size

mm

250

280 333

400

Gutter Size	Pipe Size
mm	mm
250	80
280	80
333	100
400	120





Profile

Round & Square Pipes Profile







Round & Square Pipes Profile



Half Round & Box Gutter Profile



Pipe Size

mm

80

80

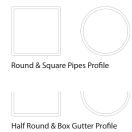
100

120



ALM HM - Natural Copper

Gutter Size	Pipe Size	
mm	mm	
250	80	
280	80	
333	100	
400	120	

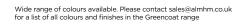


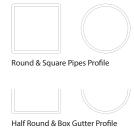






Gutter Size	Pipe Size
mm	mm
250	80
280	80
333	100
400	120





Assorted Colours







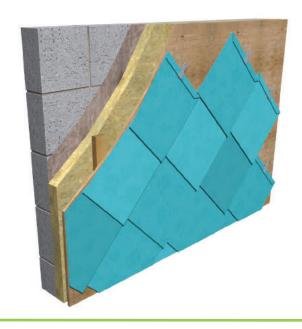


Bespoke Fabrications

In addition to manufacturer supplied standard factory systems, ALM can offer the full range of materials in many bespoke fabrications including interlocking panels, flatlock panels and various shaped shingles in both modern and traditional styles.

Please call the sales office to discuss any requirements

sales@almhm.co.uk 01992 801927





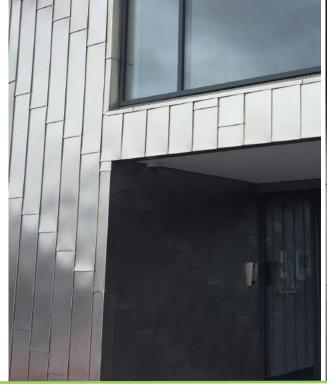
















ancillary products



WARMFAST®

Fixing and Vapour Barrier

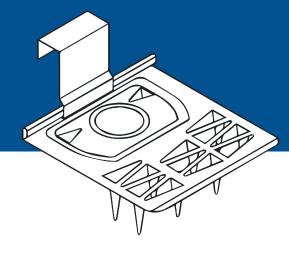
WARMFAST® removes the requirement for ventilated timber on the cold side using fewer materials and labour.

WARMFAST® system also saves a minimum of 60mm of internal/external space.

Cold bridging which is inherent in similar systems is broken by the synthetic peg. The peg separates the clip on the outer leaf, from the screw which penetrates the inner leaf. Pegs are available in various sizes to meet insulation thicknesses from 30mm to 705mm.

WARMFAST® fixings must always be used in conjunction with WARMFAST® Vapour Barrier. This is a foil faced, reinforced bitumen centred cold applied self adhesive vapour barrier. This self seals around penetrations and does not tear underfoot on trapezoidal deck.





WARMFAST Sliding Plates

Warmfast Sliding plates Stainless Steel 500

WARMFAST Fixed Plates

Warmfast Fixed Plates Stainless Steel 250 Warmfast Fixed plates Galvanised 250

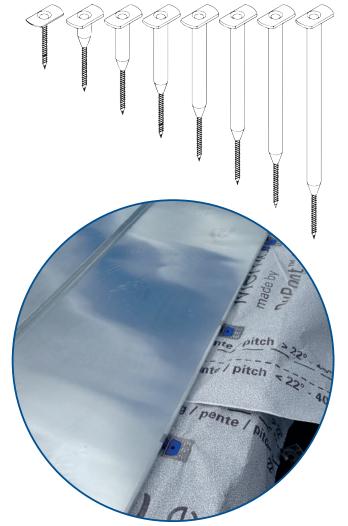
WARMFAST PEGS Plastic

H30	Sleeve, 30 mm	500
H50	Sleeve, 50 mm	500
H70	Sleeve, 70 mm	500
H90	Sleeve, 90 mm	500
H110	Sleeve, 110 mm	500
H130	Sleeve, 130 mm	500
H160	Sleeve, 160 mm	500
H190	Sleeve, 190 mm	500
H220	Sleeve, 220 mm	250
H250	Sleeve, 250 mm	250
H280	Sleeve, 280 mm	250
H310	Sleeve, 310 mm	250
H405	Sleeve, 405 mm	100
H485	Sleeve, 485 mm	100
H565	Sleeve, 565 mm	100
H645	Sleeve, 645 mm	100
H705	Sleeve, 705 mm	100

TORX DRIVER Double ended

TORX SCREWS

LS50	Screw, 50 mm	500
LS60	Screw, 60 mm	500
LS70	Screw, 70 mm	500
LS90	Screw, 90 mm	500
LS110	Screw, 110 mm	500
LS120	Screw, 120 mm	500
LS130	Screw, 130 mm	250
LS140	Screw, 140 mm	250
LS150	Screw, 150 mm	250
LS190	Screw, 190 mm	250
LS200	Screw, 200 mm	250
LS220	Screw, 220 mm	250
LS240	Screw, 240 mm	100
LS260	Screw, 260 mm	1
LS300	Screw, 300 mm	1



WARMFAST VAPOUR BARRIER

VAPOUR BARRIER 40lm x 1080mm stock item



LINITHERM®

Dämmsysteme



PUR/PIR rigid foam acc. to DIN EN 13165, class E, coated with aluminum film on both sides derived wood panel, 22 mm thick, coated, for mounting the metal roofing Tongue & groove pressfit joints on all sides, plus OSB panel with tongue & groove.

When constructing the sub-roof and the entire roof structure, the rules, instructions and guidelines in the separate Linzmeier data sheet must be observed. Composite board made of: PUR-EN 13165-T2-DS(TH)9-CS(10\Y)100 plus 22 mm thick derived wood panel 2420 x 580 mm (= calculation measurement)



Insulation core: PUR/PIR rigid foam in accordance to DIN EN 13165, class E, with mineral fleece on both sides, insulation lement slit above and below Edge connection: round about edgeless. Please note: Vapour barrier to be fitted on site. When constructing the roof substructure and the entire roof system the specialist rules must be observed.

Identification according to EN: PUR-EN 13165-T2-DS(TH)9-CS(10\Y)100

Overall dimension: 2440 x 1200 mm

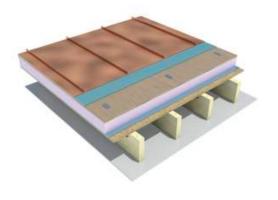
(= calculation measurement)

THK mm Total 102 122 142 162 182	THK mm PUR/PIR 80 100 120 140 160	THK mm OSB board 22 22 22 22 22 22	
Palette Qty 21 17 15 13	Qty M² 29.5 23.9 21.1 18.2 15.4	TCL PUR/PIR 23 23 23 23 23 23	U-value** (W/M²K) 0.25 0.21 0.18 0.15 0.14

THK mm	Pallet	Qty M ²	TCL PUR/PIR	U-value** (W/M ² K)
PUR/PIR 60mm 80mm examples	40 30	117.1 87.8	27 29	
60+60 60+80 80+80				0.24 0.20 0.18

Metdeck™

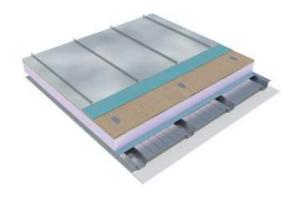




Metdeck168

Metdeck58

Metdeck48



Metdeck158	(140 kooltherm +18mm ply)
Metdeck148	(130 kooltherm +18mm ply)
Metdeck138	(120 kooltherm +18mm ply)
Metdeck118	(100 kooltherm +18mm ply)
Metdeck108	(90 kooltherm +18mm ply)
Metdeck98	(80 kooltherm +18mm ply)
Metdeck88	(70 kooltherm +18mm ply)
Metdeck68	(50 kooltherm +18mm ply)

(150 kooltherm +18mm ply)

(40 kooltherm +18 mm ply)

(30 kooltherm +18mm ply)

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Items may differ in appearance from those shown

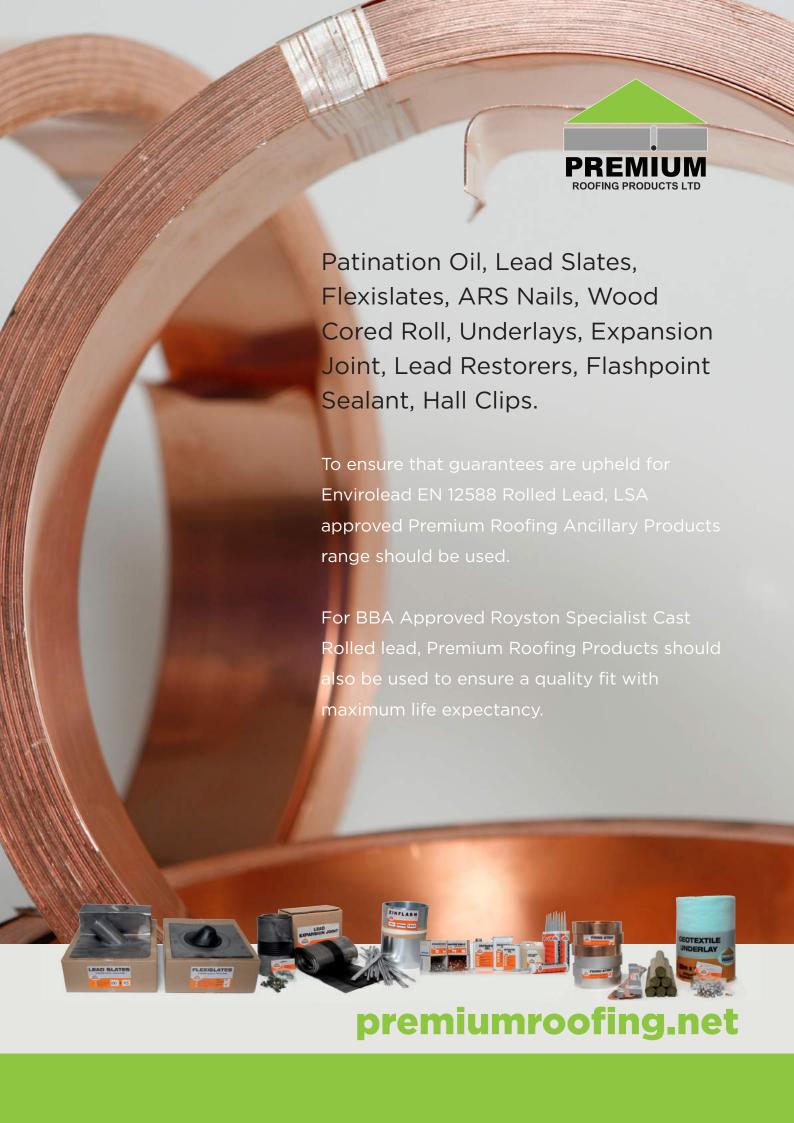
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